# **KODAK PROFESSIONAL XTOL** Developer

# TECHNICAL DATA / CHEMICAL

KODAK PROFESSIONAL XTOL Developer is a two-part powder developer for processing Kodak and other manufacturers' normally exposed, pushed, or pulled black-and-white films. It offers full emulsion speed and easy mixing, and can be used as both a developer and a replenisher in a variety of equipment, from small tanks (8 to 64 fluidounces), trays, or rotary tubes to high-volume processors.

FEATURES	BENEFITS
<ul> <li>Ascorbic acid-based black-and-white film developer</li> </ul>	<ul> <li>Very high image quality at full emulsion speed</li> </ul>
No hydroquinone	Convenient, room-temperature     mixing for immediate use
Two-part powder	Quick, easy mixing
One solution for both     developer and replenisher	<ul> <li>Versatility</li> <li>Simplified mixing and storage procedures</li> </ul>
Excellent keeping     properties	<ul> <li>Good shelf life (six months after mixing when stored in full bottles)</li> <li>High resistance to breakdown from oxidation during storage or in replenished processes</li> <li>Less waste</li> </ul>
Robust, abuse-tolerant, clean-working solution	<ul> <li>Stable performance across a range of temperatures, dilutions, and agitation methods</li> <li>Less frequent tank cleaning</li> </ul>
Contrast Index similar to that produced by other developers	Negatives with printing characteristics like those processed in other general-purpose developers
<ul> <li>Excellent emulsion speed with normal and push processing</li> </ul>	<ul> <li>Enhanced shadow contrast and improved highlight detail with some films</li> </ul>
<ul> <li>Fine grain and high sharpness</li> </ul>	<ul> <li>Enhanced sharpness, especially with 1:1 dilution</li> <li>Enlargeability of negatives 10 percent greater with equivalent sharpness and grain (image quality)</li> </ul>

Kodak

## SIZES AVAILABLE

Sizes and catalog numbers may differ from country to country. See your dealer who supplies KODAK PROFESSIONAL Products.

To Make	CAT No.
1 litre	859 0176
5 litres	875 1752
50 litres	818 4517

# **MIXING INSTRUCTIONS**

**Note:** Observe precautionary information on the containers and in the Material Safety Data Sheets.

For this amount of developer:	Start with this amount of water:
2 litres	1.6 litres
5 litres	4 litres
25 litres	20 litres
50 litres	40 litres

- Start with an amount of water that is approximately 75 percent of the total volume indicated on the package. See the table above. The water should be at normal room temperature, about 65 to 85°F (18 to 30°C).
- 2. With stirring, slowly add Part A. Stir until the powder is completely dissolved. At this point, the solution may appear somewhat tawny or copper-colored. This is normal.
- 3. Continue stirring, and slowly add Part B. Stir until the powder is completely dissolved. The coppery tint will clear from the solution as you add Part B.
- 4. Add water to bring the final solution to 2, 5, 25, or 50 litres.
- 5. Stir until the solution is uniform.

If correctly mixed, the specific gravity of the working tank solution is  $1.085 \pm 0.003$  measured at  $77 \pm 0.5$ °F (25  $\pm 0.3$ °C) at pH 8.2  $\pm 0.05$ .

# **STORING SOLUTIONS**

### Storage of Mixed Solutions

Store mixed KODAK PROFESSIONAL XTOL Developer in full, tightly closed containers or in a replenisher tank with a floating lid. To maintain shelf life, minimize the amount of air space in the storage container. Partially filled containers allow oxidation of the solution.

STORAGE LIFE OF UNUSED SOLUTIONS											
In Full, Tightly Closed Container	In Partially Filled, Tightly Closed Container	In Replenisher Tank with Floating Lid									
6 months	At least 2 months	Indefinitely if new solution is added to replaced that used by the processor									

**Note:** If you use XTOL Developer diluted 1:1, dilute it just before you use it, and discard it after processing one batch of film. Do not reuse or replenish this diluted solution.

### **PROCESSING INFORMATION** SMALL-TANK, TRAY, AND ROTARY-TUBE PROCESSING

See the appropriate table on the following pages for starting-point recommendations for specific films.

**Note:** Some rotary-tube processors allow replenishment of the developer. See "Replenishment" for more information.

### Using Full-Strength Developer

Choose the appropriate table for development times and temperatures for using fresh, full-strength XTOL Developer. The capacity of the full-strength developer with normal, unreplenished processing is approximately 15 rolls of 135-36 or 120 film (or the equivalent of 80 square inches [516 square centimetres]) per litre, with time compensation.

To process the maximum number of rolls of film per litre of full-strength XTOL Developer, use time compensation according to the table below. Discard the developer after you process 15 rolls of film per litre.

for KO	Time Compensation for KODAK PROFESSIONAL XTOL Developer												
Film Size	Number of Rolls (per litre)	Development-Time Increase											
125.24	1 to 5	Use normal development time											
or 120 rolls (80 square inches <sup>*</sup> or	6 to 10	Increase normal development time by 15 percent											
equivalent)	11 to 15	Increase adjusted development time by 15 percent											

\*80 square inches = one 135-36 or 120 roll, four 4 x 5-inch sheets, or one 8 x 10-inch sheet; 160 square inches = one 220 roll.

The volume of full-strength XTOL Developer needed to cover the film will depend on the size of your tank or tray or the design of your rotary-tube processor.

# Using Diluted Developer

Choose the appropriate development time and temperature table for starting-point recommendations for specific films in small tanks, tray, and rotary tubes.

You can dilute XTOL Developer 1:1 with water (developer:water) for one-shot (single-use) processing. Dilution at 1:1 will provide slightly greater film speed, enhanced sharpness and shadow detail, and slightly more grain.

Use diluted developer only once. Do not replenish or reuse diluted developer.

**Note:** If your water supply is exceptionally hard (above 200 ppm of CaCO<sup>3</sup>), you may need to use conditioned water to avoid cloudiness when you mix higher dilutions. Contact your water authority for information on the water in your area.

The volume of diluted XTOL Developer needed to cover the film will depend on the size of your tank or tray or the design of your rotary-tube processor. However, the minimum amount of diluted developer needed to cover the film may not contain enough active ingredients to develop the film fully in the recommended time. We recommend always starting with at least 100 mL (3.5 fluidounces) of full-strength developer to prepare the diluted solution for each 135-36 or 120 roll (or the equivalent of 80 square inches [516 square centimetres]). For example, when processing 4 rolls of film with developer diluted 1:1, use at least 800 mL even if the processing equipment will allow the use of less solution.

# Using Seasoned Developer

To use seasoned XTOL Developer in an unreplenished manual process, see the appropriate development time and temperature table for starting-point recommendations for specific films.

You can take the solution from the developer overflow line or the working tank of an in-control replenished process. You can also "pre-season" fresh XTOL Developer by adding one of the following:

- 6.5 mL of KODAK Developer Starting Solution (CAT 146 6382) per litre of developer
- 1 mL of KODAK EKTACHROME R-3 First Developer II Starter (CAT 869 9795 [U.S. and Australia] or CAT 524 0007 [Europe]) per litre of XTOL Developer
- 1.2 mL of KODAK PROFESSIONAL First Developer Starter, Process E-6 (CAT 167 1577 [U.S.] or CAT 526 2670 [Europe and Asia]) per litre of developer

#### **Agitating Rolls in Small Tanks**

The times given for small-tank processing in the development time and temperature tables are based on the following agitation procedure:

- 1. Fill the empty tank with developer.
- 2. Start the timer. In the dark, carefully place the loaded reel into the developer solution.
- 3. Quickly attach the top to the tank. Firmly tap the bottom of the tank against the work surface from a height of approximately 1 inch (2.5 cm) to dislodge air bubbles from the surface of the film. Air bubbles can interfere with development and produce low-density circles on the film.
- 4. Provide initial agitation of up to 5 cycles, depending on your results. For KODAK PROFESSIONAL T-MAX Films, provide initial agitation of 5 to 7 cycles in 5 seconds. For an invertible tank, one cycle consists of rotating the tank upside down and then back to the upright position. For a noninvertible tank, one cycle consists of sliding the tank back and forth over a 10-inch (25.4 cm) distance. With tanks that have a handle for turning the reel, rotate the reel back and forth gently through about one-half turn at a rate of one cycle per second during initial and subsequent agitation. Steps 2 through 4 will take approximately 7 to 20 seconds, depending on the type of tank.
- 5. Let the tank sit for the remainder of the first 30 seconds.
- 6. After the first 30 seconds, agitate for 5 seconds at 30-second intervals. Agitation should consist of 2 to 5 cycles, depending on the contrast you need and the type of tank.

#### **Agitating Sheet Film in Trays**

Presoaking sheets in water yields more even development, especially when multiple sheets of film are processed together. Even a single sheet should be presoaked so that the rate of development will be the same as multiple sheets processed together.

To process a single sheet:

- 1. Fill a tray with water that is at the same temperature as the developer.
- 2. Immerse the film in the water, making sure it is totally covered with solution. Rock the tray occasionally for about 1 minute, then transfer the film to the developer.
- 3. Slip the film into the developer. Rock the tray immediately to make sure the film is covered with solution.

- 4. Agitate the film by first raising the left side of the tray about 3/4 inch (2 cm). Lower it smoothly, and then immediately raise and lower the side nearest to you. Next, raise and lower the right-hand side, then the near side again. This agitation cycle takes about 8 seconds.
- 5. Agitate continuously throughout the development time.
- 6. At the end of the development time, drain the sheet for a few seconds and transfer it to the stop bath. To avoid contaminating the developer with stop bath, use one hand for lifting the sheet from the developer and the other hand for placing it in the stop bath.

To process two to six sheets together:

- 1. Fill a tray with water that is at the same temperature as the developer.
- Immerse the sheets one at a time, emulsion side up, in the tray of water. Make sure that each sheet is covered with water before inserting the next one. Agitate by moving the bottom sheet to the top of the stack every few seconds. Go through the stack twice. Be careful that the corners of the sheet you are handling do not scratch the sheet under it.
- 3. Take the bottom sheet out of the tray of water, drain it for a few seconds, and place it in the developer, emulsion side up. Make sure that the sheet is covered with developer. Transfer the rest of the sheets to the developer in the same way. Interleave the stack, from bottom to top, until development is complete.

**Note:** When you use interleaving agitation, go through the stack of sheets completely. Rotate the first sheet in the developer 180° from the rest of the stack so that the notch is at the opposite end. This identifies it as the first sheet; be sure that it is the first sheet you remove from each solution.

4. At the end of the development time, transfer the sheets to the stop bath one at a time in the order they were placed in the developer. Drain each sheet for the same time that the sheets were drained in Step 3 when placed in the developer. To avoid contaminating the developer with stop bath, use one hand for lifting the sheets from the developer and the other hand for placing them in the stop bath.

# Final Steps in Small-Tank, Tray, and Rotary-Tube Processing

Step	Time	Comments
Stop Bath	30 seconds	Agitate continuously.
Fixer	Twice as long as it takes the film to clear (lose its milky appearance); see the specific film or fixer instructions.	Agitate continuously for the first 30 seconds and for 5 seconds at 30-second intervals after that.
Rinse	30 seconds	Rinse the film in the tank under running water.
Hypo Clearing Agent	1 to 2 minutes	Agitate continuously for the first 30 seconds and at 30-second intervals after that.
Wash	5 minutes	Run the wash water at least fast enough to provide a complete change of water in the container in 5 minutes. For rapid washing in a small tank, fill the tank to overflowing with fresh water and then dump it all out. Repeat this cycle 10 times.
PHOTO-FLO Solution	30 seconds to 1 minute	To minimize drying marks, treat the film with KODAK PHOTO-FLO Solution after washing.
Dry	As needed	Dry in a dust-free place.

#### LARGE-TANK (REPLENISHED) PROCESSING

See the large-tank development time and temperature tables for starting-point recommendations for specific films. For critical applications, run tests to determine the best development time. The recommendations in Tables 3 and 7 (Large Tank, Seasoned Developer) are based on a nitrogen-burst agitation cycle of two seconds at 10-second intervals. The recommendations in Tables 4 and 8 (Large Tank, Fresh Developer) are based on manual agitation at 1-minute intervals. Significantly more agitation may require slightly shorter development times; less agitation may require longer times.

If you have a broad film mix that requires a wide variety of development times, you may want to establish a few standard batch cycles, such as 5, 6, 7, 8, 10, and 12 minutes. Then you can assign each film to the nearest batch cycle, based on the recommendations in the tables.

# Starting (Preseasoning) a Fresh Working Tank Solution

To start or preseason a fresh working tank solution:

- 1. Add one of the following to the empty developer tank:
  - 6.5 mL of KODAK Developer Starting Solution (CAT 146 6382) per litre of tank volume
  - 1 mL of KODAK EKTACHROME R-3 First Developer II Starter (CAT 869 9795 [U.S. and Australia] or CAT 524 0007 [Europe]) per litre of tank volume
  - 1.2 mL of KODAK PROFESSIONAL First Developer Starter, Process E-6 (CAT 167 1577 [U.S.] or CAT 526 2670 [Europe and Asia]) per litre of developer
- 2. Fill the developer tank with fresh XTOL Developer solution.
- 3. Stir or recirculate until the solution is uniform.

If you choose not to preseason the fresh tank, initial development times will be about 10 percent shorter than those in the tables, but times will approach the times in the tables as the tank approaches a steady state.

#### Converting to KODAK PROFESSIONAL XTOL Developer from Another Developer

Before changing to XTOL Developer, run several KODAK Black-and-White Film Process Control Strips (CAT 180 2990) through your current in-control process at each of your standard development times. Measure and note the Contrast Index of these strips. Drain and clean the developer tank.

To make a fresh working tank solution, follow the mixing directions above for starting a fresh working tank. Run several more process control strips, adjusting the development time and/or temperature until the process produces Contrast Index results that match your previous Contrast Index results.

For more information, see KODAK Publication No. Z-133E, *Monitoring and Troubleshooting KODAK Black-and-White Film Processes* (CAT 889 4784).

#### Replenishment

You can replenish this developer in systems that use the full-strength solution (not diluted developer). Use XTOL Developer as a replenisher at a rate of 70 mL for each 135-36 or 120 roll, or the equivalent of 80 square inches (516 square centimetres), of film processed.

You can monitor replenished systems with KODAK Black-and-White Film Process Control Strips (CAT 180 2990). Adjust the replenishment rate up or down in 10 mL increments to keep the process on aim. Allow adequate time for the process to stabilize between replenishment-rate adjustments. Use the lowest replenishment rate that will maintain process control. For more information, see KODAK Publication No. Z-133E, *Monitoring and Troubleshooting KODAK Black-and-White Film Processes* (CAT 889 4784).

#### System Maintenance

KODAK PROFESSIONAL XTOL Developer is very clean-working, and will rarely need replacement in a properly replenished and maintained process.

Take these steps for routine maintenance:

- Minimize air access to the replenisher tanks. Use floating lids.
- Use a small amount of water to rinse the developer from processor parts left exposed to air after shutdown.
- Replace evaporation losses with water at processor start-up.
- If your processor is equipped with recirculation filters, check them frequently, and change them as needed.

#### Disposal

Dispose of used developer in accordance with your local regulations. Refer to the Material Safety Data Sheets for more information.

If you have environmental or safety questions about Kodak products or services, contact Kodak Environmental Services at 716-477-3194, between 8 a.m. and 5 p.m. (Eastern time).

Kodak also maintains a 24-hour health hotline to answer questions about the safe handling of photographic chemicals. If you need health-related information about Kodak products, call 1-716-722-5151.

#### **Development Tables**

The following pages contain tables of starting-point development times and temperatures for developer solutions with and without dilution in small tanks, trays, rotary tubes, and large-tank replenished systems. This information includes processing data for Kodak films as well as for a sampling of other manufacturers' films. For critical applications, run tests to determine the best development time. Data for nominal film speeds are in bold face type.

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Sheet Films:		
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8	Processing Sheet Film Large Tanks with Fresh Developer	15

# Table 1: Processing Roll Films in Small Tanks

**Important** Development times shorter than 5 minutes may produce unsatisfactory uniformity.

				Sm	all Tank, F	ull Streng	th Develo	per	Sma	all Tank, 1	:1 Develo	per											
ROLL FILM	FORMAT	EI	CI	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)											
		125/250	0.56	<b>61</b> /2	<b>51</b> /2	5	4	—	<b>81</b> /4	<b>71</b> /2	6	—											
PLUS-X 125 Film / 125PX	135	500	0.72	9 <sup>3</sup> ⁄4	81⁄4	71⁄2	5 <sup>3</sup> ⁄4	—	121⁄4	111⁄4	83⁄4	—											
		1000	0.82	111⁄2	10	9	7	—	143⁄4	131⁄2	101⁄2	—											
		32/64	0.52	6	<b>5</b> 1⁄4	<b>4</b> <sup>3</sup> ⁄ <sub>4</sub>	<b>3</b> <sup>3</sup> /4	<b>2</b> ¾	71⁄2	<b>6</b> <sup>3</sup> ⁄4	<b>5</b> 1⁄4	4											
		125	0.56	7	6	<b>51</b> /2	<b>41</b> ⁄4	<b>31</b> ⁄4	<b>81</b> ⁄4	<b>71</b> /2	6	—											
PLUS-X 125 Film / 125PX	120/220	250	0.62	73⁄4	63⁄4	61⁄4	43⁄4	33⁄4	9 <sup>3</sup> ⁄4	83⁄4	63⁄4	51⁄4											
		500	0.72	9 <sup>3</sup> /4	81⁄4	71⁄2	53⁄4	4 <sup>1</sup> /2	121⁄4	111⁄4	83⁄4	63⁄4											
		1000	0.82	111⁄2	10	9	7	51⁄2	143⁄4	131⁄2	101⁄2	8											
KODAK PROFESSIONAL	10.5	400/ 800	0.56	8	7	<b>61</b> ⁄4	<b>43</b> ⁄4	_	9	<b>81</b> ⁄2	<b>71</b> ⁄4	—											
TRI-X 400 Film / 400TX	135	1600	0.72	111⁄4	93⁄4	83⁄4	63⁄4	_	131⁄4	121⁄4	101⁄2	—											
		3200	0.82	—	111/2	101⁄2	8	_	15 <b>1</b> ⁄2	14 <b>1</b> ⁄2	121⁄4	—											
KODAK PROFESSIONAL	120/220	320/ 640	0.56	<b>83</b> ⁄4	<b>73</b> ⁄4	<b>71</b> ⁄4	<b>5</b> <sup>3</sup> ⁄4	—	<b>111</b> ⁄4	<b>101</b> ⁄4	8	—											
		1250	0.72	131⁄2	12	11	83⁄4	—	153⁄4	14 <b>1</b> ⁄2	111⁄2	—											
		25/50	0.52	81⁄4	63⁄4	6	43⁄4	-	9	8	6 <sup>1</sup> ⁄4	43⁄4											
KODAK PROFESSIONAL	135/120	100/ 200	0.56	<b>83</b> ⁄4	<b>71</b> /2	<b>61</b> /2	5	_	<b>91</b> ⁄2	<b>81</b> /2	<b>61</b> /2	5											
T-MAX 100 Film / 100TMX		200	0.62	93⁄4	8	71⁄4	51⁄2	-	101⁄2	91⁄2	71⁄4	51⁄2											
		400	0.72	111⁄2	91⁄2	8 <sup>1</sup> /2	6 <sup>1</sup> /2	_	121⁄4	103⁄4	81⁄4	61⁄4											
		800	0.82	123⁄4	101⁄2	9 <sup>1</sup> / <sub>2</sub>	71⁄4	_	131⁄4	113⁄4	9	7											
KODAK T-MAX 400		100/200	0.52	—	-	—	-	-	-	—	—	—											
Professional / TMY;		400	0.56	<b>71</b> ⁄4	<b>61</b> /2	<b>61</b> ⁄4	<b>51</b> /4	-	<b>91</b> /4	<b>81</b> /2	7	—											
KODAK I-MAX 400 Pro;	135/120	800	0.62	—	6 <sup>1</sup> /2	_	51/4	-	9 <sup>1</sup> /4	_	7	—											
T-MAX 400 Film /		1600	0.72	—	81⁄2	_	61⁄2	_	121⁄4	_	9	—											
400TMY		3200	0.82	—		—	71/4	—	_	_	10	—											
		400	0.52	—	91⁄2	81/2	63⁄4	51⁄4	121⁄2	111⁄2	10	8											
		800	0.56	—	101⁄2	91⁄2	71⁄2	6 <sup>1</sup> ⁄2	14	13	111⁄2	9											
KODAK PROFESSIONAL		1600	0.62	—	<b>111</b> /2	<b>101</b> ⁄2	<b>81</b> ⁄4	<b>61</b> /2	16	14	<b>121</b> ⁄2	10											
T-MAX P3200 Film /	135	3200	0.72	—	<b>131</b> /2	<b>121</b> ⁄4	<b>91</b> /2	<b>71</b> ⁄2	<b>181</b> ⁄2	<b>161</b> ⁄2	<b>141</b> ⁄2	<b>111</b> ⁄2											
P32001MZ		6400	0.82	—	151⁄4	14	11	81⁄2	201⁄2	181⁄2	16	13											
		12500	0.92	—	17 <b>1</b> ⁄4	15 <b>3⁄</b> 4	121⁄4	9 <sup>3</sup> ⁄4	22 <sup>1</sup> /2	201⁄2	18	141⁄2											
		25000	1.02	—	19	171⁄2	133⁄4	103⁄4	25	23	20	16											
			0.52	61⁄2	5½	5	4	31⁄4	8	71⁄2	61⁄4	5											
KODAK Llink Speed Infrared		See	0.58	71⁄4	6	51⁄2	4 <sup>1</sup> /2	33⁄4	<b>8</b> <sup>3</sup> /4	81⁄4	7	5½											
/ HIE	135	Pub No.	0.65	8	6 <sup>3</sup> ⁄4	6	5	41⁄4	93⁄4	9	71⁄2	6											
,		F-13	0.75	91⁄4	73⁄4	7	53⁄4	43⁄4	103⁄4	10	81⁄2	63⁄4											
			0.85	101⁄2	9	8	61⁄2	51⁄2	121⁄2	111/2	91⁄4	71⁄2											
		100/200	0.52	9	71⁄2	61/2	5	33⁄4	81⁄4	71/2	6	41⁄2											
		400	0.58	10	<b>81</b> ⁄4	<b>71</b> /4	<b>53</b> ⁄4	4 <b>1</b> ⁄2	<b>93</b> ⁄4	9	7	<b>51</b> /4											
Professional	135	800	0.65	111⁄2	93⁄4	83⁄4	61⁄2	5	111⁄2	101/2	8	6											
													1600	0.75	131⁄2	111⁄2	101⁄2	8	61⁄4	131⁄2	121⁄2	93⁄4	71⁄4
		3200	0.85	16	131⁄2	12	91⁄2	71⁄2	161⁄2	15	111⁄2	81⁄2											

				Sm	all Tank, F	ull Streng	th Develo	per	Sm	all Tank, 1	:1 Develo	per
ROLL FILM	FORMAT	EI	CI	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)
		200	0.52	41⁄4	4	31⁄2	3	21⁄4	5 <sup>1</sup> /2	5	4	31⁄2
		400	0.58	5	41⁄2	4	31⁄4	21⁄2	6	51⁄2	41⁄2	33⁄4
FUJI NEOPAN 1600	125	800	0.65	5 <sup>1</sup> /2	5	41⁄2	31⁄2	3	63⁄4	6 <sup>1</sup> /4	5	41⁄4
Professional	133	1600	0.75	<b>61</b> ⁄2	<b>5</b> <sup>3</sup> ⁄4	5	4	<b>31</b> /2	<b>71</b> /2	7	<b>53⁄</b> 4	<b>4</b> <sup>3</sup> / <sub>4</sub>
		3200	0.85	71⁄2	6 <sup>1</sup> /2	51⁄2	43⁄4	4	81⁄2	8	61⁄2	51⁄4
		6400	0.95	9	71⁄4	61⁄2	5 <sup>1</sup> /2	43⁄4	93⁄4	9	71⁄2	6
		25	0.52	71⁄4	6	5 <sup>1</sup> ⁄2	41⁄4	31⁄4	63⁄4	6	4 <sup>1</sup> /2	31⁄2
		50	0.58	<b>81</b> /2	7	6	<b>43</b> ⁄4	<b>33⁄</b> 4	<b>73</b> ⁄4	7	<b>51</b> /4	4
ILFORD PAN F Plus	135	100	0.65	91⁄2	8	7	51⁄2	41⁄4	91⁄2	81⁄2	61⁄4	41⁄2
		200	0.75	11	9	8	61⁄4	43⁄4	111⁄4	10	71⁄2	51⁄2
		400	0.85	121⁄2	10	9	7	5½	13	111⁄2	8 <sup>1</sup> /2	6 <sup>1</sup> /2
	135	32/64	0.52	8	6 <sup>1</sup> /2	51⁄2	4 <sup>1</sup> /2	31⁄2	81⁄2	71⁄2	51⁄2	4
		125	0.58	<b>91</b> /2	8	<b>61</b> /2	<b>51</b> /4	4	10	9	<b>61</b> /2	5
ILFORD FP-4 Plus		250	0.65	11	9	71⁄2	6	41⁄2	12	103⁄4	8	6
		500	0.75	14	11	91⁄4	71/2	51⁄2	141⁄2	13	91⁄2	7
		1000	0.85	171⁄2	14	111⁄2	91⁄4	7	171⁄2	151⁄2	111⁄2	81⁄2
		100/200	0.52	81⁄2	7 <sup>1</sup> /2	63⁄4	51⁄4	4	101⁄4	9	61⁄2	5
		400	0.58	10	<b>81</b> /2	8	<b>61</b> /4	<b>43⁄</b> 4	12	<b>101</b> /2	<b>71</b> ⁄2	<b>53⁄</b> 4
ILFORD HP-5 Plus	135	800	0.65	12	101⁄2	91⁄2	71⁄2	5 <b>3⁄</b> 4	141⁄4	121⁄2	83⁄4	61⁄2
		1600	0.75	16	13	12	9	7	18	16	111⁄2	8
		3200	0.85	NR	171⁄2	15	111/2	81⁄2	221⁄2	20	14	10
		25/50	0.52	8	63⁄4	6	41⁄2	31⁄2	9	8	6	43⁄4
		100	0.58	<b>91</b> /2	8	7	<b>51</b> ⁄2	<b>41</b> ⁄4	<b>101</b> ⁄2	<b>91</b> ⁄2	<b>71</b> /4	<b>51</b> /2
Professional	135	200	0.65	111⁄2	91⁄2	81⁄2	6 <sup>1</sup> /2	5	12	11	81⁄2	6 <sup>1</sup> /2
		400	0.75	141⁄2	111⁄2	101⁄2	8	61⁄4	14	123⁄4	101⁄4	8
		800	0.85	181⁄2	141⁄2	123⁄4	91⁄2	71⁄2	163⁄4	151⁄2	121⁄2	91⁄2
		100/200	0.52	7	6	51⁄2	41⁄4	31⁄4	9	8	6	43⁄4
		400	0.58	8	7	<b>61</b> ⁄4	5	4	<b>101</b> /2	<b>91</b> ⁄2	7	<b>51</b> ⁄2
Professional	135	800	0.65	91⁄2	8	71⁄2	53⁄4	41⁄2	121⁄4	11	81⁄2	6 <sup>1</sup> /2
		1600	0.75	111⁄2	10	9	7	51⁄2	141⁄2	13	10	8
		3200	0.85	14	12	103⁄4	81⁄4	61⁄2	17	15 <sup>1</sup> ⁄2	12	9 <sup>1</sup> /2

NR = Not Recommended, as determined by testing.

## Table 2: Processing Roll Films in Rotary Tubes

Important Development times shorter than 4 minutes may produce unsatisfactory uniformity.

ROLLEUM	EODMAT	FI	CL	Rotary Tube, Fresh, Full Strength Developer			Rotary Tube, Fresh 1:1 Developer				Rotary Tube, Seasoned (Replenished) Developer				
KOLL HEM	TORMAT	LI	Ci	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)
		32/64	0.52	6	51⁄4	43⁄4	33⁄4	71⁄2	6 <sup>3</sup> ⁄4	51⁄4	4	71⁄4	61⁄4	5 <sup>3</sup> ⁄4	41⁄4
		125/250	0.56	<b>6</b> <sup>3</sup> ⁄4	<b>5³⁄</b> 4	<b>51</b> ⁄4	4	<b>81</b> /4	<b>71</b> ⁄2	6	-	<b>81</b> ⁄4	7	<b>61</b> ⁄2	<b>43</b> ⁄4
PLUS-X 125 Film / 125PX	135	250	0.62	73⁄4	6¾	6 <sup>1</sup> /4	43⁄4	9 <sup>3</sup> /4	<b>8</b> <sup>3</sup> ⁄4	63⁄4	5¼	93⁄4	81⁄4	71⁄2	5 <sup>3</sup> ⁄4
		500	0.72	93⁄4	81⁄4	71⁄2	53⁄4	121⁄4	111⁄4	83⁄4	63⁄4	121⁄4	101⁄2	91⁄2	7
		1000	0.82	111⁄2	10	9	7	143⁄4	131⁄2	101⁄2	8	15	123⁄4	111⁄2	81⁄2
		32/64	0.52	6	51⁄4	43⁄4	33⁄4	71⁄2	63⁄4	51⁄4	4	71⁄4	61⁄4	5 <b>3</b> ⁄4	41⁄4
		125	0.56	<b>6</b> <sup>3</sup> /4	<b>5</b> <sup>3</sup> ⁄4	<b>51</b> ⁄4	4	<b>81</b> /4	<b>71</b> ⁄2	6	_	<b>81</b> ⁄4	7	<b>61</b> ⁄2	<b>43</b> ⁄4
KODAK PROFESSIONAL	120/220	250	0.62	73⁄4	63⁄4	61⁄4	43⁄4	93⁄4	83⁄4	63⁄4	51⁄4	93⁄4	81⁄4	71⁄2	5 <sup>3</sup> ⁄4
PLUS-X 125 Film / 125PX	.20,220	500	0.72	9 <sup>3</sup> ⁄4	81⁄4	71⁄2	53⁄4	12 <b>1</b> ⁄4	11 <b>1</b> /4	83⁄4	6 <sup>3</sup> ⁄4	121⁄4	101⁄2	91⁄2	7
		1000	0.82	111⁄2	10	9	7	143⁄4	131⁄2	101⁄2	8	15	123⁄4	111⁄2	81⁄2
		100/200	0.52	71⁄4	61⁄4	53⁄4	41⁄4	-		—	_	9	71⁄2	63⁄4	5
		400/800	0.56	8	7	<b>61</b> /4	<b>43</b> ⁄4	9	<b>81</b> ⁄2	<b>71</b> ⁄4	_	10	<b>81</b> ⁄2	<b>7</b> ½	<b>51</b> ⁄2
TRI-X 400 Film / 400TX	135/120	800	0.62	91⁄4	8	71⁄4	51⁄2	_	_	_	_	113⁄4	93⁄4	83⁄4	61⁄2
		1600	0.72	111⁄4	93⁄4	83⁄4	6¾	131⁄4	12 <b>1</b> ⁄4	101⁄2	-	141⁄2	121⁄4	103⁄4	8
		3200	0.82	_	111⁄2	101⁄2	8	15½	141⁄2	121⁄4	_		143⁄4	13	93⁄4
	120/220	80/160	0.52	8	7	61⁄2	5	_		—	_	93⁄4	81⁄2	7 <b>3</b> ⁄4	6
KODAK PROFESSIONAL		320/640	0.56	<b>83</b> ⁄4	<b>73⁄</b> 4	<b>71</b> ⁄4	<b>53⁄</b> 4	<b>111</b> ⁄4	<b>101</b> ⁄4	8	_	11	<b>91</b> /2	<b>83</b> ⁄4	<b>63</b> ⁄4
TRI-X 320 Film / 320TXP	120/220	640	0.62	103⁄4	91⁄4	81⁄2	6¾	-	_	—	_	131⁄2	111/2	101⁄2	8
		1250	0.72	131⁄2	12	11	83⁄4	15 <b>3⁄</b> 4	141⁄2	111⁄2	_	171⁄2	15	13 <b>1</b> ⁄2	101⁄4
		25/50	0.52	81⁄4	6¾	6	43⁄4	9	8	61⁄4	43⁄4	10	81⁄4	71⁄4	51⁄2
		100/200	0.56	<b>83</b> ⁄4	<b>71</b> ⁄4	<b>61</b> ⁄2	5	<b>93</b> ⁄4	<b>83⁄</b> 4	<b>63⁄</b> 4	5	11	9	8	6
T-MAX 100 Film / 100TMX	135/120	200	0.62	93⁄4	8	71⁄4	51⁄2	101⁄2	91⁄2	71⁄4	51⁄2	121⁄4	10	83⁄4	61⁄2
		400	0.72	111⁄2	91⁄2	81⁄2	61⁄2	121⁄4	103⁄4	81⁄4	61⁄4	143⁄4	12	101⁄2	73⁄4
		800	0.82	123⁄4	10½	91⁄2	71⁄4	131⁄4	113⁄4	9	7	161⁄2	131⁄2	113⁄4	83⁄4
		100/200	0.52	_	—	—	—	-	—	—	—	_	-	—	—
Professional / TMY; KODAK		400	0.56	<b>71</b> ⁄4	<b>61</b> ⁄2	<b>61</b> /4	<b>51</b> ⁄4	<b>91</b> /4	<b>81</b> ⁄2	7	_	_	-	—	_
T-MAX 400 Pro; KODAK	135/120	800	0.62	-	61⁄2	61⁄4	51⁄4	91/4	81⁄2	7	-	—	-	_	—
PROFESSIONAL T-MAX		1600	0.72	—	81⁄2	8	61⁄2	121⁄4	11	9	—		_	—	—
40011017 4001701		3200	0.82	—	93⁄4	9	71⁄4	13 <b>3</b> ⁄4	12 <sup>1</sup> /2	10	_	—	_	_	—

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	FORMAT	FI	CL		Rotary Tube Strength I	e, Fresh, Ful Developer	I	Rota	ary Tube, Fre	esh 1:1 Devel	oper	Rotary Tube, Seasoned (Replenished) Developer			
KOLLTILM	TORMAT	LI		65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)
		400	0.52	103⁄4	91⁄2	81⁄2	6¾	121⁄2	111⁄2	10	8	131⁄2	111⁄4	101⁄4	73⁄4
		800	0.56	12 <b>1</b> ⁄4	101⁄2	9 <sup>1</sup> /2	71⁄2	14	13	111/2	9	15 <b>1</b> ⁄4	123⁄4	111/2	83⁄4
KODAK PROFESSIONAL		1600	0.62	<b>131</b> ⁄2	<b>111</b> /2	<b>10¹</b> /2	<b>81</b> ⁄4	16	14	<b>121</b> ⁄2	10	17	<b>14</b> 1⁄4	13	<b>9</b> ¾
T-MAX P3200 Film /	135	3200	0.72	<b>151</b> ⁄2	<b>131</b> ⁄2	<b>12¹⁄</b> 4	<b>91</b> /2	<b>181</b> ⁄2	<b>161</b> ⁄2	<b>141</b> ⁄2	<b>111</b> /2	20	17	<b>15</b> 1⁄4	<b>11</b> <sup>1</sup> /2
P3200TMZ		6400	0.82	173⁄4	15 <b>1</b> ⁄4	14	11	201⁄2	18½	16	13	23	193⁄4	171⁄2	131⁄4
		12500	0.92	20	17 <b>1</b> ⁄4	15 <b>3⁄</b> 4	121⁄4	22 <sup>1</sup> /2	201⁄2	18	141⁄2	26	22	191⁄2	15
		25000	1.02	22	19	171⁄2	133⁄4	25	23	20	16	28 <sup>3</sup> ⁄4	24 <sup>1</sup> /2	213⁄4	161⁄2
			0.52	51⁄4	41/2	4	31⁄4	61⁄2	6	5	4	61⁄2	53⁄4	51⁄4	4
		See	0.58	53⁄4	5	41⁄2	33⁄4	7	61⁄2	51⁄2	41⁄2	71⁄4	61⁄4	53⁄4	41⁄2
/ HIE	135	Pub No.	0.65	61⁄4	51/2	5	4	8	71/4	6	5	8	7	61⁄2	5
,=		F-13	0.75	7	6 <sup>1</sup> /4	5 <sup>1</sup> /2	41/2	9	81/2	7	51⁄2	91⁄2	81⁄4	71/2	6
			0.85	8	7	61⁄4	51⁄4	10	91⁄2	8	61⁄2	11	91⁄4	81⁄2	7
		100/200	0.52	6	5	41/2	31⁄4	61⁄2	51/2	4	31⁄2	7	6	51⁄4	31⁄2
		400	0.58	7	6	<b>51</b> /2	<b>33⁄</b> 4	<b>71</b> ⁄2	<b>61</b> /2	<b>43</b> ⁄4	4	8	7	<b>61</b> /4	<b>41</b> ⁄4
Professional	135	800	0.65	8 <sup>1</sup> /2	7 <b>1</b> /4	61⁄2	41⁄2	9	8	5 <sup>3</sup> ⁄4	43⁄4	91⁄2	8	71⁄4	5
		1600	0.75	101⁄2	9	8	51/2	11	10	71⁄4	5 <sup>3</sup> ⁄4	111⁄2	93⁄4	8 <sup>1</sup> /2	6
		3200	0.85	12 <sup>1</sup> /2	11	10	7	13	12	9	63⁄4	131⁄2	111⁄2	10	71⁄2
		200	0.52	31/2	3	23⁄4	2	41⁄2	33⁄4	3	21/2	41⁄4	31⁄2	31⁄4	21/2
		400	0.58	4	31⁄4	3	21/4	5	41/4	31⁄4	23⁄4	43⁄4	4	31/2	23⁄4
FUJI NEOPAN 1600	135	800	0.65	41⁄2	33⁄4	31⁄4	21/2	51⁄2	43⁄4	33⁄4	3	5½	43⁄4	4	3
Professional	155	1600	0.75	<b>51</b> ⁄4	<b>41</b> /2	4	<b>23</b> ⁄4	<b>61</b> ⁄4	<b>51</b> /2	<b>41</b> ⁄4	<b>31</b> /2	<b>61</b> ⁄2	<b>51</b> /2	<b>43</b> ⁄4	<b>31</b> ⁄4
		3200	0.85	6	5 <sup>1</sup> /4	43⁄4	31⁄4	7	61⁄4	5	4	71⁄2	6 <sup>1</sup> ⁄4	5 <sup>1</sup> /2	4
		6400	0.95	7	6	51⁄2	4	73⁄4	7	53⁄4	41⁄2	81⁄2	71⁄2	61⁄2	43⁄4
		25	0.52	5	43⁄4	41⁄2	23⁄4	5	41/2	31⁄2	3	7	61⁄4	51/2	31⁄4
		50	0.58	6	<b>51</b> /2	5	<b>31</b> /4	<b>5</b> <sup>3</sup> ⁄4	<b>51</b> /4	4	<b>31</b> ⁄4	<b>81</b> ⁄2	<b>71</b> /4	<b>61</b> ⁄2	4
ILFORD PAN F Plus	135	100	0.65	7	61⁄2	6	33⁄4	6 <sup>1</sup> /2	6	43⁄4	33⁄4	10	81⁄2	71⁄2	5
		200	0.75	8	71/2	7	41/2	71⁄2	7	5 <sup>1</sup> /2	41⁄4	12	101⁄4	91⁄2	6
		400	0.85	9 <sup>1</sup> /2	83⁄4	8	5 <sup>1</sup> ⁄4	8 <sup>1</sup> /2	8	61⁄4	43⁄4	141⁄2	121⁄2	11	7
		32/64	0.52	6	51⁄4	41/2	3	61⁄4	51/2	4	3	91⁄2	73⁄4	61⁄2	41⁄2
		125	0.58	7	6	<b>51</b> /2	<b>33⁄</b> 4	<b>71</b> ⁄4	<b>61</b> /2	<b>43</b> ⁄4	<b>31</b> ⁄2	11	9	<b>71</b> /2	<b>51</b> ⁄4
ILFORD FP-4 Plus	135	250	0.65	81/2	71/2	61⁄2	41/2	81⁄4	71/2	51⁄2	4	13	103⁄4	91⁄2	61⁄4
		500	0.75	101/2	9	8	51/2	93⁄4	9	63⁄4	5	16	131⁄2	12	73⁄4
		1000	0.85	121⁄2	11	10	63⁄4	111⁄4	101/2	8	6	19	16	14	91⁄2

ROLLEUM	EODMAT	EI	C		Rotary Tube Strength I	e, Fresh, Fu Developer	II	Rota	ary Tube, Fre	esh 1:1 Devel	loper	(	Rotary Tube Replenished	e, Seasoned 1) Develope	er
	TORMAT	LI		65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)
		100/200	0.52	6	5	41⁄2	31/2	71/2	61⁄2	41⁄2	31⁄2	81⁄2	63⁄4	51⁄2	4
		400	0.58	<b>71</b> /2	<b>61</b> /4	<b>51</b> ⁄2	<b>41</b> ⁄4	9	8	<b>51</b> /2	<b>41</b> ⁄4	<b>91</b> /2	<b>73</b> ⁄4	<b>61</b> ⁄2	5
ILFORD HP-5 Plus	135	800	0.65	9	71⁄2	61⁄2	5	101⁄2	91/2	7	51⁄4	111⁄2	9 <sup>1</sup> /2	8	6
		1600	0.75	11	91⁄2	81⁄2	61⁄4	121⁄2	1111/2	9	61⁄2	14	111/2	10	71⁄4
		3200	0.85	131⁄2	1111/2	10 <sup>1</sup> /2	8	15	14	11	8 <sup>1</sup> /4	17	141⁄4	121⁄2	9
		25/50	0.52	5 <sup>1</sup> /2	5	41⁄2	31⁄2	6 <sup>3</sup> ⁄4	6	41⁄4	31⁄2	81⁄2	71⁄4	61⁄2	41⁄4
		100	0.58	7	6	<b>51</b> /2	<b>41</b> ⁄4	<b>73</b> ⁄4	7	5	4	<b>10¹</b> ⁄2	<b>81</b> ⁄2	<b>71</b> /2	<b>51</b> /4
Professional	135	200	0.65	9	71⁄2	61⁄2	5	8 <sup>3</sup> ⁄4	8	6	5	13	101⁄2	9	61⁄2
Trofessional		400	0.75	111⁄2	9	8	61⁄4	11	10	71⁄2	6	16½	131⁄2	111⁄2	8
		800	0.85	14	1111/2	10	71⁄2	131⁄2	12	9	7	20	16½	141⁄2	10
		100/200	0.52	6	51⁄4	43⁄4	31⁄4	7	6	41⁄2	31⁄4	71⁄2	61⁄4	51⁄2	4
		400	0.58	7	<b>61</b> /4	<b>51</b> /2	<b>33⁄</b> 4	8	7	<b>51</b> /4	4	<b>81</b> ⁄2	7	<b>61</b> /4	<b>41</b> /2
Professional	135	800	0.65	8	7	61⁄4	41⁄2	9	8	6	5	10	81⁄4	71/4	51/4
		1600	0.75	91⁄2	8	71⁄4	51⁄4	11	10	71/2	6	12	91/2	81⁄2	61⁄4
		3200	0.85	11	91⁄4	81⁄2	61⁄4	131⁄2	121/2	91⁄2	71⁄2	14½	111⁄2	10	71⁄2

## Table 3: Processing Roll Films in Large Tanks with Seasoned (Replenished) Developer



Important Development times shorter than 4 minutes may produce unsatisfactory uniformity.

	FORMAT	FI	CL	w	ith Seasoned	Large Tank I (Replenish	ed) Develop	er
	FORMAT	LI		65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)
		32/64	0.52	71⁄4	61⁄4	53⁄4	41⁄4	—
		125/250	0.56	8	<b>6</b> ¾	<b>61</b> ⁄4	<b>41</b> /2	_
KODAK PROFESSIONAL PLUS-X 125 Film / 125PX	135/120/220	250	0.62	91⁄2	81⁄4	71⁄2	51⁄2	_
		500	0.72	113⁄4	101⁄4	91⁄4	7	_
		1000	0.82	141⁄4	121⁄4	11	81⁄4	—
		100/200	0.52	9	71⁄2	63⁄4	5	—
		400/800	0.56	10	<b>81</b> ⁄2	<b>71</b> ⁄2	<b>51</b> ⁄2	_
TRI-X 400 Film / 400TX	135/120	800	0.62	111⁄2	93⁄4	8 <sup>3</sup> ⁄4	6 <sup>1</sup> ⁄2	_
		1600	0.72	14	113⁄4	101⁄2	73⁄4	_
		3200	0.82	_	14	121⁄2	91⁄4	—
		80/160	0.52	93⁄4	81⁄2	73⁄4	6	_
		320	0.56	11	<b>9</b> 1⁄2	<b>8</b> ¾	<b>6</b> <sup>3</sup> ⁄4	_
TRI-X 320 Film / 320TXP	120/220	640	0.62	13	111⁄4	101⁄2	8	—
		1250	0.72	16 <b>3</b> ⁄4	141⁄2	131⁄4	101⁄4	_
		2500	0.82	—	—	—	—	—
		25/50	0.52	10	81⁄4	71⁄4	5 <sup>1</sup> ⁄2	_
		100	0.56	<b>103⁄</b> 4	9	<b>73</b> ⁄4	<b>53</b> ⁄4	—
T-MAX 100 Film / 100TMX	135/120	200	0.62	12	93⁄4	<b>8</b> <sup>3</sup> ⁄4	6 <sup>1</sup> ⁄2	—
		400	0.72	14	111/2	101⁄4	71⁄2	—
		800	0.82	153⁄4	13	11 <b>1</b> ⁄2	81⁄2	—
		100/200	0.52	—	—		_	_
Professional / TMY; KODAK		400	0.56	<b>81</b> /4	<b>71</b> ⁄2	7	<b>5</b> <sup>3</sup> ⁄4	_
T-MAX 400 Pro; KODAK	135/120	800	0.62	-	71⁄2	_	53⁄4	—
400 Film / 400TMY		1600	0.72	-	93⁄4	_	71⁄2	_
		3200	0.82	—	11	_	81⁄4	_
		400	0.50	123⁄4	11	10	73⁄4	6
		800	0.56	141⁄4	121⁄4	111⁄4	81⁄2	63⁄4
KODAK PROFESSIONAL		1600	0.62	<b>15</b> ½	<b>133</b> ⁄4	<b>121</b> ⁄2	<b>91</b> ⁄2	<b>71</b> ⁄2
T-MAX P3200 Film /	135	3200	0.72	18	<b>153</b> ⁄4	<b>141</b> ⁄2	11	<b>8</b> 1⁄2
FJZUUTIVIZ		6400	0.82	201⁄2	18	161⁄2	121/2	93⁄4
		12500	0.92	231⁄4	201⁄4	181⁄2	14	11
		25000	1.02	253⁄4	221/2	201⁄2	151⁄2	121⁄4
			0.52	81⁄2	63⁄4	6	43⁄4	4
KODAK High Speed Infrared		See	0.58	10	8	7	51/2	41⁄2
/ HIE	135	Pub No. F-13	0.65	111/2	9	8	61⁄4	5
			0.75	13	101⁄4	9	7	51/2
			0.85	141/2	11	10	73⁄4	6
		100/200	0.52	9	71/2	63/4	5	4
FUILNEOPAN 400		400	0.58	10	<b>81</b> ⁄4	<b>71</b> ⁄2	<b>51</b> /2	<b>41</b> /2
Professional	135	800	0.65	111/2	91/2	81/2	61/2	5
		1600	0.75	131⁄2	111/2	10	8	6
		3200	0.85	16	131⁄2	12	91⁄2	7

	FORMAT	El	CL	Large Tank with Seasoned (Replenished) Developer						
ROLL FILM	FORMAT	EI	CI	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)		
		200	0.52	51⁄2	43⁄4	41⁄4	31⁄4	21⁄2		
		400	0.58	6	5 <b>1</b> ⁄4	43⁄4	33⁄4	3		
FUJI NEOPAN 1600	125	800	0.65	6 <sup>3</sup> ⁄4	6	51⁄2	41⁄4	31⁄2		
Professional	155	1600	0.75	8	7	<b>61</b> /4	5	4		
		3200	0.85	9	8	7	51⁄2	41⁄2		
		640	0.95	10 <b>1</b> ⁄2	9	8	6 <sup>1</sup> ⁄4	5		
		25	0.52	91⁄2	71⁄2	7	5	31⁄2		
		50	0.58	11	9	8	6	<b>41</b> /2		
ILFORD PAN F Plus	135	100	0.65	13	11	9 <sup>1</sup> /2	7	5		
		200	0.75	16	13	111/2	81⁄2	6		
		400	0.85	19	16	14	101⁄2	71⁄2		
		32/64	0.52	111⁄2	9	8	6	41⁄2		
		125	0.58	<b>131</b> ⁄2	11	<b>91</b> /2	7	5		
ILFORD FP-4 Plus	135	250	0.65	16	121⁄2	11	8	6		
		500	0.75	21	151⁄2	131⁄2	10	7		
		1000	0.85	NR	NR	17	12	9		
	135	100/200	0.52	111⁄2	9	8	6	41⁄2		
		400	0.58	<b>131</b> ⁄4	<b>101</b> /2	<b>91</b> /2	7	<b>51</b> ⁄2		
ILFORD HP-5 Plus		800	0.65	153⁄4	13	111/2	81⁄2	61⁄2		
		1600	0.75	NR	151⁄2	131⁄2	10	8		
		3200	0.85	NR	191⁄2	171⁄2	13	10		
		25/50	0.52	101⁄2	8	7	5 <sup>1</sup> ⁄2	41⁄4		
		100	0.58	<b>121</b> ⁄2	10	<b>81</b> /2	<b>61</b> ⁄2	5		
Professional	135	200	0.65	151⁄2	12	101⁄2	8	6		
		400	0.75	NR	15	13	10	71⁄2		
		800	0.85	NR	19	161⁄2	121⁄2	91⁄2		
		100/200	0.52	9	71⁄2	6 <sup>1</sup> ⁄2	5	4		
		400	0.58	<b>101</b> /2	<b>81</b> ⁄2	8	6	<b>41</b> ⁄2		
Professional	135	800	0.65	12	10	9	7	51⁄4		
		1600	0.75	14	11	10	8	6		
		3200	0.85	161⁄2	131⁄2	12	91⁄2	71⁄2		

NR = Not Recommended, as determined by testing.

## Table 4: Processing Roll Films in Large Tanks with Fresh Developer



**Important** Development times shorter than 4 minutes may produce unsatisfactory uniformity.

				Large Tanks with Fresh Developer						
ROLL FILM	FORMAT	EI	CI	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)		
		125/250	0.56	<b>71</b> /4	<b>61</b> ⁄4	<b>5</b> 3⁄4	<b>41</b> /2	—		
PLUS-X 125 Film / 125PX	135	500	0.72	103⁄4	91⁄4	81⁄2	61⁄2	_		
,		1000	0.82	13	111⁄4	101⁄4	8	_		
		32/64	0.52	6 <b>3</b> ⁄4	53⁄4	51⁄4	4	31⁄4		
		125	0.56	<b>73</b> ⁄4	<b>63</b> ⁄4	<b>61</b> ⁄4	<b>43</b> ⁄4	_		
PLUS-X 125 Film / 125PX	120/220	250	0.62	83⁄4	71⁄2	7	51⁄4	41⁄4		
,		500	0.72	103⁄4	91⁄4	81⁄2	61⁄2	5		
		1000	0.82	NR	111⁄4	101⁄4	8	61⁄4		
		100	0.56	<b>91</b> /2	<b>81</b> ⁄4	<b>71</b> ⁄4	<b>51</b> ⁄2	_		
KODAK PROFESSIONAL	135/120	200	0.62	—	-	—	—	—		
T-MAX 100 Film / 100TMX		400	0.72	-	-	—	71⁄4	_		
		800	0.82	-	—	—	—	_		
		400	0.52	-	101⁄2	91⁄2	71⁄2	—		
		800	0.56	—	113⁄4	103⁄4	81⁄2	—		
KODAK PROFESSIONAL		1600	0.62	-	13	12	<b>91</b> ⁄4	_		
T-MAX P3200 Film /	135	3200	0.72	-	<b>151</b> ⁄4	<b>13</b> 3⁄4	<b>103</b> ⁄4	_		
P32001MZ		6400	0.82	—	171⁄4	153⁄4	121⁄4	_		
		12500	0.92	—	191⁄4	171⁄2	133⁄4	_		
		25000	1.02	-	211⁄2	191⁄2	151⁄4	—		
		400/800	0.56	<b>91</b> ⁄4	8	<b>71</b> ⁄4	<b>51</b> /2	—		
TRI-X 400 Film / 400TX	135/120	160	0.72	123⁄4	11	9 <sup>3</sup> ⁄4	71⁄2	—		
		3200	0.82	151⁄4	13	113⁄4	9	—		
KODAK PROFESSIONAL	120/220	320/640	0.56	<b>101</b> /4	9	<b>81</b> ⁄4	<b>61</b> ⁄2	—		
TRI-X 320 Film / 320TXP	120/220	1250	0.72	153⁄4	133⁄4	121⁄2	10	_		

NR = Not Recommended, as determined by testing.

#### Table 5: Processing Sheet Films in Trays

# Important

Development times shorter than 4 minutes may produce unsatisfactory uniformity.

			Fr	esh, Full Str	ength Deve	loper in Tray	/S	Fr	esh 1:1 Deve	loper in Tra	ys
SHEET FILM	EI	CI	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)
	100	0.56	8	<b>63⁄</b> 4	6	<b>41</b> /2	_	9	8	6	_
KODAK PROFESSIONAL	200	0.62	_	71⁄4	_	5	-	_	_	_	_
T-MAX 100 Film / 100TMX	400	0.72	_	91⁄2	81⁄2	61⁄2	_	-	_	_	_
	800	0.82		-	_	71⁄4	_	1	-	-	_
KODAK PROFESSIONAL	320/640	0.56	<b>6³⁄</b> 4	6	<b>51</b> /2	<b>4¹</b> /2	-	<b>81</b> /2	<b>73⁄</b> 4	<b>61</b> ⁄4	_
TRI-X 320 Film / 320TXP	640	0.62	9 <sup>3</sup> ⁄4	83⁄4	8	61⁄2	_	12	11	83⁄4	_
	100/200	0.52	_	_	_	_	—	_	—	_	—
KODAK T-MAX 400	400	0.56	<b>6³⁄</b> 4	6	<b>53⁄</b> 4	<b>43</b> ⁄4	-	<b>83⁄</b> 4	8	<b>61</b> ⁄2	—
PROFESSIONAL T-MAX 400 Film / 400TMY	800	0.62	_	_	_	—	—	-	_	_	_
	1600	0.72	_	_	_	—	_	_	_	_	_
	3200	0.82	_	_	_	_	_		_	_	_

# Table 6: Processing Sheet Films in Rotary Tubes



**Important** Development times shorter than 4 minutes may produce unsatisfactory uniformity.

				Fresh De	eveloper			1:1 Dev	eloper			Replenished	d Developer	
SHEET FILM	EI	CI	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)
	25/50	0.52	81⁄4	6¾	6	43⁄4	_	_	—	—	10	81⁄4	71⁄4	51⁄2
	100/200	0.56	<b>83⁄</b> 4	<b>71</b> ⁄4	<b>61</b> ⁄2	5	<b>93</b> ⁄4	9	<b>73⁄</b> 4	—	11	9	8	6
T-MAX 100 Film / 100TMX	200	0.62	93⁄4	8	71⁄4	51⁄2	—	_	_	—	121⁄4	10	83⁄4	61⁄2
	400	0.72	111/2	9 <sup>1</sup> /2	8½	61⁄2	—	_	_	—	143⁄4	12	101⁄2	73⁄4
	800	0.82	123⁄4	10 <sup>1</sup> /2	9 <sup>1</sup> / <sub>2</sub>	71⁄4	—	_	_	—	161⁄2	13 <b>1</b> ⁄2	113⁄4	83⁄4
	80/160	0.52	51⁄4	43⁄4	41⁄4	31⁄2	—	-	—	—	63⁄4	53⁄4	5	4
KODAK PROFESSIONAL	320/640	0.56	6	<b>51</b> /4	<b>43</b> ⁄4	4	<b>71</b> ⁄4	<b>63⁄</b> 4	<b>51</b> ⁄2	—	71⁄2	61⁄2	53⁄4	41⁄2
TRI-X 320 Film / 320TXP	640	0.62	7	6	53⁄4	41⁄2	—	_	_	—	83⁄4	71⁄2	63⁄4	51⁄2
	1250	0.72	81⁄2	71⁄2	7	53⁄4	101⁄2	91⁄2	73⁄4	_	11	91⁄2	81⁄2	63⁄4
	100/200	0.52	—	_	_	—	—	—	—	—	—	—	—	—
KODAK T-MAX 400	400	0.58	<b>71</b> ⁄4	<b>61</b> ⁄2	<b>6¹⁄</b> 4	<b>51</b> ⁄4	<b>91</b> /4	<b>81</b> ⁄2	7	—	—	_	-	—
Professional / TMY; KODAK PROFESSIONAL T-MAX 400 Film / 400TMY	800	0.65	_	61⁄2	61⁄4	51⁄4	91⁄4	81⁄2	7	_	—	_	_	—
	1600	0.75	_	81⁄2	8	61⁄2	121⁄4	11	9	—	—	_	_	—
	3200	0.85	_	93⁄4	9	71⁄4	133⁄4	121⁄2	10	—	_	_	_	—

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#### Table 7: Processing Sheet Films in Large Tanks with Seasoned (Replenished) Developer



Development times shorter than 4 minutes may produce unsatisfactory uniformity.

			Seasoned Developer in Large Tanks								
SHEET FILM	EI	CI	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)				
	25/50	0.52	10	81⁄4	71⁄4	51⁄2	—				
	100	0.56	<b>103</b> ⁄4	9	<b>73</b> ⁄4	<b>53</b> ⁄4	_				
T-MAX 100 Film / 100TMX	200	0.62	12	9 <sup>3</sup> ⁄4	83⁄4	61⁄2	_				
	400	0.72	14	11 <b>1</b> ⁄2	101⁄4	71⁄2	—				
	800	0.82	153⁄4	13	111/2	81⁄2	_				
	80/160	0.52	61⁄2	51⁄2	5	4	—				
	320	0.56	<b>71</b> /2	<b>6</b> ½	6	<b>41</b> ⁄2	_				
TRI-X 320 Film / 320TXP	640	0.62	81⁄2	71⁄2	7	51⁄2	—				
	1250	0.72	101⁄2	91⁄2	81⁄2	61⁄2	_				
	2500	0.82	_	—	—	—	—				
	100/200	0.52	—	—	—	—	—				
KODAK T-MAX 400	400	0.58	<b>81</b> /4	<b>71</b> ⁄2	7	<b>5</b> <sup>3</sup> /4	_				
Protessional / TMY; KODAK	800	0.65	_	71⁄2	_	5 <sup>3</sup> ⁄4	_				
400 Film / 400TMY	1600	0.75	_	93⁄4	—	71⁄2	—				
	3200	0.85	—	11	—	81⁄4	—				

NR = Not Recommended, as determined by testing.

### Table 8: Processing Sheet Films in Large Tanks with Fresh Developer



# Important

Development times shorter than 4 minutes may produce unsatisfactory uniformity.

				Fresh Dev	eloper in La	rge Tanks	
SHEET FILM	EI	CI	65°F (18°C)	68°F (20°C)	70°F (21°C)	75°F (24°C)	80°F (27°C)
	100	0.56	<b>91</b> ⁄2	<b>81</b> ⁄4	<b>71</b> ⁄4	<b>51</b> ⁄2	—
KODAK PROFESSIONAL	200	0.62	_	_	_	_	—
T-MAX 100 Film / 100TMX	400	0.72	_	_	—	71⁄4	—
	800	0.82	_	_	—	_	—
KODAK PROFESSIONAL	320/640	0.56	<b>81</b> ⁄2	<b>71</b> ⁄2	7	<b>51</b> ⁄2	—
TRI-X 320 Film / 320TXP	1250	0.62	121⁄4	103⁄4	10	8	_

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F-8	KODAK PLUS-X Pan and PLUS-X Pan Professional Films
F-13	KODAK High Speed Infrared Film
F-9	KODAK TRI-X Pan and TRI-X Pan Professional Films
F-32	KODAK T-MAX Professional Films
P-255	KODAK Technical Pan Film
Y-30	KODAK Plotting Form for Black-and-White Film Processing (20-sheet packages, CAT 176 9314)
F-4016	KODAK PROFESSIONAL T-MAX Films
F-4017	KODAK PROFESSIONAL TRI-X 320 and 400 Films
F-4018	KODAK PROFESSIONAL PLUS-X 125 Films

For assistance in controlling processes, the following are available:

Z-133E	Monitoring and Troubleshooting KODAK Black-and-White
	Film Processes

and

- -- KODAK Black-and-White Film Process Control Strips (CAT 180 2990)
- Y-30 KODAK Plotting Form for Black-and-White Film Processing (20-sheet package, CAT 176 9314)

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